DEPARTMENT OF LICENSING AND REGULATORY AFFAIRS

DIRECTOR'S OFFICE

OCCUPATIONAL HEALTH STANDARDS

(By authority conferred on the director of the department of licensing and regulatory affairs by sections 14 and 24 of 1974 PA 154, MCL 408.1014 and 408.1024, and Executive Reorganization Orders Nos. 1996-1, 1996-2, 2003-1, 2008-4, and 2011-4, MCL 330.3101, 445.2001, 445.2011, 445.2025, and 445.2030)

PART 601. AIR CONTAMINANTS FOR CONSTRUCTION

R 325.60151 Scope.

Rule 1. (1) An employer shall ensure that employee exposures to inhalation, ingestion, skin absorption, or contact with any material or substance at a concentration above those specified in the "Threshold Limit Values of Airborne Contaminants for 1970" of the American Conference of Governmental Industrial Hygienists, as listed in R 325.60154 to R 325.60161, are avoided.

(2) To achieve compliance with subrule (1) of this rule, an employer shall ensure that administrative or engineering controls are implemented whenever feasible. If administrative or engineering controls are not feasible to achieve full compliance, then protective equipment or other protective measures shall be used to keep the exposure of employees to air contaminants within the limits prescribed in this rule. Any equipment and technical measures used for this purpose shall first be approved for each particular use by a competent industrial hygienist or other technically qualified person. Respirators shall be used in a manner that is in compliance with Occupational Health Standard Part 451 "Respiratory Protection," as referenced in R 325.60151a.

(3) Occupational Health Standard Part 302 "Vinyl Chloride," as referenced in R 325.60151a, applies to the exposure of every employee to vinyl chloride in every employment and place of employment covered by these rules in place of any different standard on exposure to vinyl chloride that would otherwise be applicable under subrule (1) of this rule.

(4) The "Threshold Limit Values (TLV) of the American Conference of Governmental Industrial Hygienists (A.C.G.I.H.) for 1970" appear in R 325.60153 to R 325.60161. The Threshold Limit Values identified in these rules as Maximum Allowable Concentrations (MAC) are specified in these rules.

(5) These rules do not apply to the following types of employment:

(a) Agriculture.

(b) Domestic.

(c) Mining.

(d) General industry work.

(6) Exposure to air contaminants in general industry work is covered by Occupational Health Standard Part 301 "Air Contaminants for General Industry," as referenced in R 325.60151a.

History: 2002 AACS; 2013 AACS; 2017 MR 4, Eff. Mar. 1, 2017.

R 325.60151a Availability of referenced standards.

Rule 1a. The following Michigan Occupational Safety and Health (MIOSHA) standards are referenced in these rules. Up to 5 copies of these standards may be obtained at no charge from the Michigan Department of Licensing and Regulatory Affairs, MIOSHA Regulatory Services Section, P.O. Box 30643, Lansing, Michigan, 48909-8143 or via the internet at website: <u>www.michigan.gov/mioshastandards</u>. For quantities greater than 5, the cost, as of the time of adoption of these rules, is 4 cents per page.

(a) Occupational Health Standard Part 301 "Air Contaminants for General Industry," R 325.51101 to R 325.51108.

(b) Occupational Health Standard Part 302 "Vinyl Chloride," R 325.51401 to R 325.51414.

(c) Occupational Health Standard Part 303 "Methylenedianiline," R 325.50051 to R 325.50076.

(d) Occupational Health Standard Part 304 "Ethylene oxide," R 325.51151 to R 325.51177.

(e) Occupational Health Standard Part 306 "Formaldehyde," R 325.51451 to R 325.51477.

(f) Occupational Health Standard Part 307 "Acrylonitrile," R 325.51501 to R 325.51527.

(g) Occupational Health Standard Part 308 "Inorganic Arsenic," R 325.51601 to R 325.51628.

(h) Occupational Health Standard Part 309 "Cadmium," R 325.51851 to R 325.51886.

(i) Occupational Health Standard Part 311 "Benzene," R 325.77101 to R 325.77115.

(j) Occupational Health Standard Part 312 "1,3-Butadiene," R 325.50091 to R 325.50092.

(k) Occupational Health Standard Part 313 "Methylene Chloride," R 325.51651 to R 325.51652.

(1) Occupational Health Standard Part 314 "Coke Oven Emissions," R 325.50101 to R 325.50136.

(m) Occupational Health Standard Part 451 "Respiratory Protection," R 325.60051 to R 325.60052.

(n) Occupational Health Standard Part 602 "Asbestos Standards for Construction," R 325.51301 to R 325.51302.

(o) Occupational Health Standard Part 603 "Lead Exposure in Construction," R 325.51991 to R 325.51992.

(p) Occupational Health Standard Part 604 "Chromium (VI) in Construction," R 325.51995 to R 325.51997.

History: 2013 AACS; 2017 MR 4, Eff. Mar. 1, 2017.

R 325.60152 Definitions.

Rule 2. (1) "Maximum allowable concentration" or "MAC" means the threshold limit value or the time-weighted average 8-hour airborne concentration of a contaminant to which a person may be safely exposed.

(2) "Mg/m3" means milligrams of particulate per cubic meter of air.

(3) "Mppcf" means millions of particulates per cubic foot of air based on impinger samples counted by light field microscopic techniques.

(4) "Non-respirable atmosphere" means an atmosphere that contains insufficient oxygen, or an elevated level of contaminants that may render a person incapable of self-rescue.

(5) "Ppm" means parts of vapor or gas per million parts of air by volume at 25 degrees Celsius and 760 millimeters of mercury pressure.

(6) "Source" means a process or equipment that releases a contaminant into the air in concentrations exceeding the MAC.

History: 2002 AACS; 2017 MR 4, Eff. Mar. 1, 2017.

R 325.60153 Contaminants; exposures; MAC.

Rule 3. (1) An employer shall not allow an employee to be exposed to a contaminant at concentrations in excess of the MAC as listed in R 325.60154 to R 325.60161.

(2) An employer shall not allow an employee to be exposed to a contaminant or combination of contaminants in concentrations that are hazardous or injurious to the person's health.

History: 2002 AACS.

R 325.60154 Maximum allowable concentrations.

Rule 4. (1) Maximum allowable concentrations of air contaminants based on a repeated 8-hour work day exposure are listed in tables 1 to 7 in R 325.60155 to R 325.60161.

(2) A substance in tables 1 to 6 that is preceded by the letter A, C, S, or STEL is an especially hazardous contaminant and all the following precautions shall be taken:

(a) If the substance is preceded by the letter "A", then an employer shall ensure that an employee or any part of an employee's anatomy is not exposed to, or allowed to come in contact with, the substance by means of any respiratory, oral, or skin route.

(b) If the substance is preceded by the letter "C", then its MAC means the highest concentration at which an employer may allow a person to be exposed at any time unless noted otherwise. This concentration is commonly referred to as a "ceiling."

(c) If the substance is preceded by the letter "S", then an employer shall ensure that precautions are taken to prevent skin absorption.

(d) If the substance is preceded by "STEL", then it means the STEL listed. For example, an employee's 15-minute, time-weighted average exposure, shall not be exceeded at any time during a work day. The STEL is commonly referred to as the "short-term exposure limit."

R 325.60155 Maximum allowable concentrations for substances; A and B.

Rule 5. Table 1 for substances A and B, are as follows:

		CACN 1	MAC/Cei	MAC/Ceiling/STEL	
SOR	STANCE	CAS No. ⁴	ppm	mg/m ³	
	Abate	3383-96-8		15	
	Acetaldehyde	75-07-0	200	360	
	Acetic acid	64-19-7	10	25	
	Acetic anhydride	108-24-7	5	20	
	Acetone	67-64-1	1,000	2,400	
	Acetonitrile	75-05-8	40	70	
	Acetylene		Inert gas		
	Acetylene dichloride Se	e 1,2-Dichloroethylene			
	Acetylene tetrabromide	79-27-6	1	14	
	Acrolein	107-02-8	0.1	0.25	
S	Acrylamide	79-06-1		0.3	
S	Acrylonitrile Se	e OH 307 Acrylonitrile ³	k		
S	Aldrin	309-00-2		0.25	
S	Allyl alcohol	107-18-6	2	5	
	Allyl chloride	107-05-1	1	3	
С	Allyl glycidyl ether (AGE)	106-92-3	10	45	
	Allyl propyl disulfide	2179-59-1	2	12	
	Alundum (Al ₂ 0 ₃)		Inert dust		
	2-Aminoethanol Se	e Ethanolamine			
	2-Aminopyridine	504-29-0	0.5	2	
	Ammonia	7664-41-7	50	35	
	Ammonium sulfamate (amate)	7773-06-0		15	
	n-Amyl acetate	628-63-7	100	525	
	sec-Amyl acetate	626-38-0	125	650	
S	Aniline	62-53-3	5	19	
S	Anisidine (o- and p-isomers)	29191-52-4		0.5	

TABLE 1MAXIMUM ALLOWABLE CONCENTRATIONS FOR SUBSTANCES; A AND B

			MAC/Ceiling/STEL	
SOB2	IANCE	CAS No. ¹	ppm	mg/m ³
	Antimony and compounds (as Sb)	7440-36-0		0.5
	ANTU (alpha naphthylthiourea)	86-88-4		0.3
	Argon		Inert gas	
	Arsenic, inorganic compounds See OH 308	Inorganic Arse	enic*	
	Arsenic, organic compounds (as As)	7440-38-2		0.5
	Arsine	7784-42-1	0.05	0.2
S	Azinphos-methyl	86-50-0		0.2
	Barium (soluble compounds)	7440-39-3		0.5
	Benzene (benzol) See OH 311 Benzene*			
A, S	Benzidine	92-87-5		
	p-Benzoquinone See Quinone			
	Benzoyl peroxide	94-36-0		5
	Benzyl chloride	100-44-7	1	5
	Beryllium	7440-41-7		0.002
	Biphenyl See Dipheny	1		
	Bisphenol A See Diglycid	lyl ether		
	Boron oxide	1303-86-2		15
	Boron tribromide	10294-33-4	1	10
С	Boron trifluoride	7637-07-2	1	3
	Bromine	7726-95-6	0.1	0.7
	Bromine pentafluoride	7789-30-2	0.1	0.7
S	Bromoform	75-25-2	0.5	5
	Butadiene (1,3-butadiene) See OH 312	1,3-Butadiene ³	*	
	Butanethiol See Butyl me	ercaptan		
	2-Butanone	78-93-3	200	590
S	2-Butoxy ethanol (butyl cellosolve)	111-76-2	50	240
	Butyl acetate (n-butyl acetate)	123-86-4	150	710
	sec-Butyl acetate	105-46-4	200	950
	tert-Butyl acetate	540-88-5	200	950
	Butyl alcohol	71-36-3	100	300

TABLE 1 MAXIMUM ALLOWABLE CONCENTRATIONS FOR SUBSTANCES; A AND B

SUBSTANCE		CAS No ¹	MAC/Ceiling/STEL		
2002	IANCE	CAS NO.	ppm	mg/m ³	
	sec-Butyl alcohol	78-92-2	150	450	
	tert-Butyl alcohol	75-65-0	100	300	
S, C	Butylamine	109-73-9	5	15	
	tert-Butyl chromate (as Cr+6) See OH 604 Chromium (VI) in Construction*, **			on*, **	
	n-Butyl glycidyl ether (BGE)	2426-08-6	50	270	
	Butyl mercaptan	109-79-5	0.5	1.5	
	p-tert-Butyltoluene	98-51-1	10	60	
1	The CAS number is for information only. Enforcem	ent is based or	the substance	name. For an	
1	metal is given - not the CAS number for the individu	al compounds	iai, lie CAS II	unider for the	
А	See R 325.60154(2)(a).	*			
В	See R 325.60154(2)(b).				
С	See R 325.60154(2)(c).				
*	Cautionthese rules contain extensive requirements for exposure to these substances.				
**	If the exposure limit in OH 604 Chromium (VI) in Construction is stayed or is otherwise not in effect, the exposure limit is a ceiling of 0.1 mg/m^3 and has an "S" notation.				
All M	All MIOSHA Occupational Health (OH) Standards shown is this table				

are referenced in R 325.60151a.

History: 2002 AACS; 2013 AACS; 2017 MR 4, Eff. Mar. 1, 2017.

R 325.60156 Maximum allowable concentrations for substances; C and D.

Rule 6. Table 2 for substances C and D, are as follows:

TABLE 2 MAXIMUM ALLOWABLE CONCENTRATIONS FOR SUBSTANCES; C AND D				
SUBSTANCE		CAS No. ¹	MAC/Ceiling/STEL	
			ppm	mg/m ³
	Cadmium and cadmium compounds See OH 309 Cadmium*			
	Calcium arsenate			1
	Calcium carbonate	1317-65-3	Inert dust	
	Calcium oxide	1305-78-8		5

TABI MAX	LE 2 IMUM ALLOWABLE CONCENTRATIONS FOR S	SUBSTANCES	; C AND D	
CLIDC		CAC No 1	MAC/Ceiling/STEL	
2082	JIANCE	CAS NO.	ppm	mg/m ³
	Camphor (synthetic)	76-22-2	2	
	Carbaryl (Sevin®)	63-25-2		5
	Carbon black	1333-86-4		3.5
	Carbon dioxide	124-38-9	5,000	9,000
S	Carbon disulfide	75-15-0	20	60
	Carbon monoxide	630-08-0	50	55
S, C	Carbon tetrachloride	56-23-5	10	65
	Cellulose (paper fiber)	9004-34-6	Inert dust	
S	Chlordane	57-74-9		0.5
S	Chlorinated camphene	8001-35-2		0.5
		55720-99-5		
	Chlorinated diphenyl oxide	or 312/2-93-0		0.5
	Chlorine	7782-50-5	1	3
	Chlorine dioxide	10049-04-4	0.1	0.3
С	Chlorine trifluoride	7790-91-2	0.1	0.4
С	Chloroacetaldehyde	107-20-0	1	3
	alpha-Chloroacetophenone (Phenacyl chloride)	532-27-4	0.05	0.3
	Chlorobenzene (mono chlorobenzene)	108-90-7	75	350
	o-Chlorobenzylidene malononitrile (OCBM)	2698-41-1	0.05	0.4
	Chlorobromomethane	74-97-5	200	1,050
	2-Chloro-1,3-butadiene See Chlorop	rene		
S	Chlorodiphenyl (42% Chlorine)	53469-21-9		1
S	Chlorodiphenyl (54% Chlorine)	11097-69-1		0.5
	1-Chloro-2,3-epoxy propane See Epichlor	rohydrin		
	2-Chloroethanol See Ethylene	e chlorohydrin		
	Chloroethylene See Vinyl ch	nloride		
С	Chloroform (Trichloromethane)	67-66-3	50	240
	1-Chloro-1-nitropropane	600-25-9	20	100
	Chloropicrin	76-06-2	0.1	0.7
S	Chloroprene (2-chloro-1,3-butadiene)	126-99-8	25	90

TABL MAX	E 2 IMUM ALLOWABLE CONCENTRATIONS FOR S	UBSTANCES	; C AND D	
CLIDC		CAGN 1	MAC/Ceiling/STEL	
SUBS	IANCE	CAS No. ¹	ppm	mg/m ³
	Chromic acid and chromates (as Cr0 ₃) See OH 604	Chromium (V	I) in Construct	tion*, ***
	Chromium (VI) compounds See OH 604	Chromium (V	I) in Construct	tion*, ***
	Chromium			
	sol. chromic and chromous salts (as Cr)	Varies with compound		0.5
	Metal and insol. Salts	7440-47-3		1
	Coal tar pitch volatiles (benzene soluble fraction: anthracene, BaP, phenanthrene, acridine, chrysene, pyrene)	65996-93-2		0.2
	Cobalt, metal fume and dust	7440-48-4	_	0.1
	Coke oven emissions See OH 314	Coke Oven En	nissions*	
	Copper		1	
	Fume	7440-50-8		0.1
	Dusts and mists	7440-30-8		1
	Corundum (Al ₂ 0 ₃)		Inert dust	
	Cotton dust (raw)	_		1
	Crag® herbicide	136-78-7		15
S	Cresol (all isomers)	1319-77-3	5	22
	Crotonaldehyde	123-73-9 4170-30-3	2	6
S	Cumene	98-82-8	50	245
S	Cyanide (as CN)	Varies with compound		5
	Cyanogen	460-19-5	10	
	Cyclohexane	110-82-7	300	1,050
	Cyclohexanol	108-93-0	50	200
	Cyclohexanone	108-94-1	50	200
	Cyclohexene	110-83-8	300	1,015
	Cyclopentadiene	542-92-7	75	200
	2,4-D	94-75-7		10
S	DDT (Dichlorodiphenyl-trichloroethane)	50-29-3		1
	DDVP See Dichlory	/OS		

TABI MAX	E 2 IMUM ALLOWABLE CONCENTRATIONS FOR S	SUBSTANCES	S; C AND D	
CLIDO	TANCE	CAS No 1	MAC/Ceiling/STEL	
2002	TANCE	CAS NO.	ppm	mg/m ³
S	Decaborane	17702-41-9	0.05	0.3
S	Demeton®	8065-48-3		0.1
	Diacetone alcohol (4-hydroxy-4-methyl-2-pentanone)	123-42-2	50	240
	1,2-Diainoethane See Ethylen	ediamine	-	
	Diazomethane	334-88-3	0.2	0.4
	Diborane	19287-45-7	0.1	0.1
S, C	1,2-Dibromoethane (ethylene dibromide)	106-93-4	25	190
	Dibutyl phosphate	107-66-4	1	5
	Dibutyl phthalate	84-74-2		5
С	Dichloroacetylene	7572-29-4	0.1	0.4
С	o-Dichlorobenzene	95-50-1	50	300
	p-Dichlorobenzene	106-46-7	75	450
	Dichlorodifluoromethane	75-71-8	1,000	4,950
	1,3-Dichloro-5, 5-dimethyl hydantoin	118-52-5		0.2
	1,1-Dichloroethane	75-34-3	100	400
	1,2-Dichloroethane	107-06-2	50	200
	1,2-Dichloroethylene	540-59-0	200	790
S, C	Dichloroethyl ether	111-44-4	15	90
	Dichloromethane See Methyle	ene chloride		
	Dichloromonofluoromethane	75-69-4	1,000	4,200
С	1,1-Dichloro-1-nitroethane	594-72-9	10	60
	1,2-Dichloropropane See Propyle	ne dichloride		
	Dichlorotetrafluoroethane	76-14-2	1,000	7,000
S	Dichlorvos (DDVP)	62-73-7		1
S	Dieldrin	60-57-1		0.25
	Diethylamine	109-89-7	25	75
S	Diethylamino, ethanol	100-37-8	10	50
S, C	Diethylene triamine	111-40-0	10	42
	Diethyl ether See Ethyl et	her		
	Difluorodibromomethane	75-61-6	100	860

TABI MAX	LE 2 IMUM ALLOWABLE CONCENTRATIONS FOR S	SUBSTANCES	; C AND D	
CLIDC		CAS No.1	MAC/Ceiling/STEL	
20B2	TANCE	CAS NO. ⁴	ppm	mg/m ³
С	Diglycidyl ether (DGE)	2238-07-5	0.5	2.8
	Dihydroxybenzene See Hydroqu	uinone		
	Diisobutyl ketone	108-83-8	50	290
S	Diisopropylamine	108-18-9	5	20
	Dimethoxymethane See Methyla	ıl		
S	Dimethyl acetamide	127-19-5	10	35
	Dimethylamine	124-40-3	10	18
	Dimethylaminobenzene See Xyliden	e		
S	Dimethylaniline (N-dimethylaniline)	121-69-7	5	25
	Dimethylbenzene See Xylene		·	
	Dimethyl-1, 2-dibromo- 2, 2-dichloroethyl phosphate (Dibrom®)	300-76-5		3
S	Dimethylformamide	68-12-2	10	30
	2,6-Dimethylheptanone See Diisobu	tyl ketone		
S	1,1-Dimethylhydrazine	57-14-7	0.5	1
	Dimethylphthalate	131-11-3		5
S	Dimethyl sulfate	77-78-1	1	5
S	Dinitrobenzene (all isomers)	99-65-0 528-29-0 100-25-4		1
S	Dinitro-o-cresol	534-52-1		0.2
S	Dinitrotoluene	25321-14-6		1.5
S	Dioxane (diethylene dioxide)	123-91-1	100	360
	Diphenyl	92-52-4	0.2	1
	Diphenylamine	122-39-4		10
	Diphenylmethane diisocyanate See Methyle	ene bisphenyl is	socyanate (MD	I)
S	Dipropylene glycol methyl ether	34590-94-8	100	600
	Di-sec-octyl phthalate (di-2-ethylhexylphthalate)	117-81-7		5
			.1 1 .	
1	entry covering more than 1 metal compound measure metal is given - not the CAS number for the individ	ured as the me ual compounds	the substance tal, the CAS n	name. For an umber for the

TABLE 2 MAXIMUM ALLOWABLE CONCENTRATIONS FOR SUBSTANCES; C AND D MAC/Ceiling/STEL CAS No.1 **SUBSTANCE** mg/m^3 ppm Α See R 325.60154(2)(a). В See R 325.60154(2)(b). С See R 325.60154(2)(c). * Caution--these rules contain extensive requirements for exposure to these substances. If the exposure limit in OH 604 Chromium (VI) in Construction is stayed or is otherwise not in effect, the exposure limit is 0.1 mg/m³ for chromic acid and chromates (Cr0₃) as an 8-hour *** TWA. All MIOSHA Occupational Health (OH) Standards shown is this table

are referenced in R 325.60151a.

History: 2002 AACS; 2013 AACS; 2017 MR 4, Eff. Mar. 1, 2017.

R 325.60157 Maximum allowable concentrations for substances; E to H.

Rule 7. Table 3 for substances E to H, are as follows:

TABLE 3 MAXIMUM ALLOWABLE CONCENTRATIONS FOR SUBSTANCES; E TO H				
CUDO			MAC/Ceiling/STEL	
SUBSTANCE		CAS NO.	ppm	mg/m ³
	Emery		Inert dust	
S	Endosulfan (Thiodan®)	115-29-7		0.1
S	Endrin	72-20-8		0.1
S	Epichlorohydrin	106-89-8	5	19
S	EPN	2104-64-5		0.5
	1,2-Epoxypropane See Propyler	ne oxide		
	2,3-Epoxy-1-propanol See Glycidol	l		
	Ethane		Inert gas	
	Ethanethiol See Ethyl me	ercaptan		
	Ethanolamine	141-43-5	3	6
S	2-Ethoxyethanol	110-80-5	200	740
S	2-Ethoxyethyl acetate (cellosolve acetate)	111-15-9	100	540
	Ethyl acetate	141-78-6	400	1,400

TABL MAX	E 3 IMUM ALLOWABLE CONCENTRATIONS FOR S	SUBSTANCES	; E TO H	
CLIDC	TANCE	CAS No ¹	MAC/Ceiling/STEL	
2002	IANCE	CAS NO.	ppm	mg/m ³
S	Ethyl acrylate	140-88-5	25	100
	Ethyl alcohol (ethanol)	64-17-5	1,000	1,900
	Ethylamine	75-04-7	10	18
	Ethyl sec-amyl ketone (5-methyl-3-heptanone)	541-85-5	25	130
	Ethyl benzene	100-41-4	100	435
	Ethyl bromide	74-96-4	200	890
	Ethyl butyl ketone (3-heptanone)	106-35-4	50	230
	Ethyl chloride	75-00-3	1,000	2,600
	Ethyl ether	60-29-7	400	1,200
	Ethyl formate	109-94-4	100	300
	Ethyl mercaptan	75-08-1	0.5	1
	Ethyl silicate	78-10-4	100	850
	Ethylene		Inert gas	
S	Ethylene chlorohydrin	107-07-3	5	16
	Ethylenediamine	107-15-3	10	25
	Ethylene dibromide See 1,2-Dib	oromoethane		
	Ethylene dichloride See 1,2-Dic	hloroethane		
S, C	Ethylene glycol dinitrate	628-96-6	0.2	1
	Ethylene glycol monomethyl ether acetate See	Methyl celloso	lve acetate	
S	Ethyleneimine	151-56-4	0.5	1
	Ethylene oxide See OH 304	Ethylene Oxi	de*	
	Ethylidine chloride See 1,1-Dic	hloroethane		
S	N-Ethylmorpholine	100-74-3	20	94
	Ferbam	14484-64-1		15
	Ferrovanadium dust	12604-58-9		1
	Fibrous glass		Inert dust	
	Fluoride (as F)	Varies with compound		2.5
	Fluorine	7782-41-4	0.1	0.2
	Fluorotrichloromethane	75-69-4	1,000	5,600
С	Formaldehyde See OH 306	5 Formaldehyd	e*	

TABL MAX	E 3 IMUM ALLOWABLE CONCENTRATIONS FOR S	UBSTANCES	; E TO H		
CLIDC	TANCE	CAS No 1	MAC/Ceiling/STEL		
2002	IANCE	CAS NO.	ppm	mg/m ³	
	Formic acid	64-18-6	5	9	
S	Furfural	98-01-1	5	20	
	Furfuryl alcohol	98-00-0	50	200	
	Gasoline (limits will be based on aromatic hydrocar	bons in mixtur	e)		
	Glycerine mist		Inert mist		
	Glycidol (2,3-epoxy-1-propanol)	556-52-5	50	150	
	Glycol monoethyl ether See 2-Ethox	yethanol			
	Graphite (synthetic)		Inert dust		
	Guthion® See Azinph	os-methyl			
	Gypsum	13397-24-5	Inert dust		
	Hafnium	7440-58-6		0.5	
	Helium		Inert gas		
S	Heptachlor	76-44-8		0.5	
	Heptane (n-heptane)	142-82-5	500	2,000	
S	Hexachloroethane	67-72-1	1	10	
S	Hexachloronaphthalene	1335-87-1		0.2	
	Hexane (n-hexane)	110-54-3	500	1,800	
	2-Hexanone	591-78-6	100	410	
	Hexone (methyl isobutyl ketone)	108-10-1	100	410	
	sec-Hexyl acetate	108-84-9	50	300	
S	Hydrazine	302-01-2	1	1.3	
	Hydrogen		Inert gas		
	Hydrogen bromide	10035-10-6	3	10	
С	Hydrogen chloride	7647-01-0	5	7	
S	Hydrogen cyanide	74-90-8	10	11	
	Hydrogen fluoride	7664-39-3	3	2	
	Hydrogen peroxide	7722-84-1	1	1.4	
	Hydrogen selenide	7783-07-5	0.05	0.2	
	Hydrogen sulfide	7783-06-4	10	15	
	Hydroquinone	123-31-9		2	

TABLE 3 MAXIMUM ALLOWABLE CONCENTRATIONS FOR SUBSTANCES; E TO H				
SUBSTANCE		CAC No. 1	MAC/Ceiling/STEL	
		CAS NO.	ppm	mg/m ³
1	The CAS number is for information only. Enforcement is based on the substance name. For an entry covering more than 1 metal compound measured as the metal, the CAS number for the metal is given - not the CAS number for the individual compounds.			name. For an umber for the
А	See R 325.60154(2)(a).			
В	See R 325.60154(2)(b).			
С	See R 325.60154(2)(c).			
*	Cautionthese rules contain extensive requirements	for exposure to	o these substan	ces.
All MIOSHA Occupational Health (OH) Standards shown is this table are referenced in R 325.60151a.				

R 325.60158 Maximum allowable concentrations for substances; I to M.

Rule 8. Table 4 for substances I to M, are as follows:

TABI MAX	E 4 IMUM ALLOWABLE CONCENTRATIONS FOR S	SUBSTANCES	; I TO M	
CUDC	SUDSTANCE		MAC/Ceiling	/STEL
SUBSTANCE		CAS NO.	ppm	mg/m ³
	Indene	95-13-6	10	45
	Indium and compounds (as In)	7440-74-6		0.1
С	Iodine	7553-56-2	0.1	1
	Iron oxide fume	1309-37-1		10
	Iron salts, soluble (as Fe)	Varies with compound		1
	Isoamyl acetate	123-92-2	100	525
	Isoamyl alcohol	123-51-3	100	360
	Isobutyl acetate	110-19-0	150	700
	Isobutyl alcohol	78-83-1	100	300
	Isophorone	78-59-1	25	140
	Isopropyl acetate	108-21-4	250	950
	Isopropyl alcohol	67-63-0	400	980

TABLE 4 MAXIMUM ALLOWABLE CONCENTRATIONS FOR SUBSTANCES; I TO M MAC/Ceiling/STEL CAS No.1 **SUBSTANCE** mg/m^3 ppm 75-31-0 5 12 Isopropylamine Isopropyl ether 108-20-3 500 2.100 Isopropyl glycidyl ether (IGE) 4016-14-2 50 240 Kaolin Inert dust Ketene 463-51-4 0.5 0.9 See OH Part 603 Lead Exposure in Construction* Lead and lead compounds 1317-65-3 Inert dust Limestone S Lindane 58-89-9 0.5 ____ 7580-67-8 0.025 Lithium hydride ---L.P.G. (Liquified petroleum gas) 68476-85-7 1.800 1.000 Magnesite 546-93-0 Inert dust Magnesium oxide fume 1309-48-4 15 S Malathion 121-75-5 ____ 15 Maleic anhydride 108-31-6 0.25 1 С 7439-96-5 5 Manganese and compounds (as Mn) ____ Marble 1317-65-3 Inert dust S Mercury 7439-97-6 0.1 ____ Varies with S 0.01 Mercury (organic compounds) ___ compound Mesityl oxide 141-79-7 25 100 Methane Inert gas Methanethiol See Methyl mercaptan 72-43-5 15 Methoxychlor ---2-Methoxyethanol See Methyl cellosolve 79-20-9 Methyl acetate 200 610 Methyl acetylene (propyne) 74-99-7 1,000 1,650 Methyl acetylene-propadiene mixture (MAPP) 1,000 1,800 _ 35 S Methyl acrylate 96-33-3 10 Methylal (dimethoxymethane) 109-87-5 1,000 3,100 Methyl alcohol (methanol) 67-56-1 200 260 74-89-5 10 12 Methylamine

TABLE 4 MAXIMUM ALLOWABLE CONCENTRATIONS FOR SUBSTANCES; I TO M				
CUDO	TANCE	CAS No ¹	MAC/Ceiling/STEL	
2002	TANCE	CAS NO.	ppm	mg/m ³
	Methyl amyl alcohol See Methy	yl isobutyl carb	oinol	
	Methyl (n-amyl) ketone (2-heptanone)	110-43-0	100	465
S, C	Methyl bromide	74-83-9	20	80
	Methyl butyl ketone See 2-Hex	anone		
S	Methyl cellosolve	109-86-4	25	80
S	Methyl cellosolve acetate	110-49-6	25	120
С	Methyl chloride	74-87-3	100	210
	Methyl chloroform	71-55-6	350	1,900
	Methylcyclohexane	108-87-2	500	2,000
	Methylcyclohexanol	25639-42-3	100	470
S	o-Methylcyclohexanone	583-60-8	100	460
	Methylenedianiline (MDA) See OH 302	3 Methylenedia	niline (MDA)*	k
	Methyl ethyl ketone (MEK) See 2-Buta	none		
	Methyl formate	107-31-3	100	250
S	Methyl iodide	74-88-4	5	28
	Methyl isoamyl ketone	110-12-3	100	475
S	Methyl isobutyl carbinol	108-11-2	25	100
	Methyl isobutyl ketone See Hexone	e		
S	Methyl isocyanate	624-83-9	0.02	0.05
	Methyl mercaptan	74-93-1	0.5	1
	Methyl methacrylate	80-62-6	100	410
	Methyl propyl ketone See 2-Penta	anone		
С	Methyl silicate	681-84-5	5	30
С	alpha-Methyl styrene	98-83-9	100	480
С	Methylene bisphenyl isocyanate (MDI)	101-68-8	0.02	0.2
	Methylene chloride (dichloromethane) See	OH 313 Methy	lene Chloride*	
	Molybdenum			
	Soluble compounds	7420 00 7		5
	Insoluble compounds	/439-98-/		15
S	Monomethyl aniline	100-61-8	2	9

TABL MAXI	E 4 MUM ALLOWABLE CONCENTRATIONS FO	R SUBSTANCE	S; I TO M		
CUDC		CAS No ¹	MAC/Ceiling	MAC/Ceiling/STEL	
3003	TANCE	CAS NO.	ppm	mg/m ³	
S, C	Monomethyl hydrazine	60-34-4	0.2	0.35	
S	Morpholine	110-91-8	20	70	
1	The CAS number is for information only. Enforcement is based on the substance name. For an entry covering more than 1 metal compound measured as the metal, the CAS number for the metal is given - not the CAS number for the individual compounds.			ace name. For AS number for	
А	See R 325.60154(2)(a).	See R 325.60154(2)(a).			
В	See R 325.60154(2)(b).				
С	See R 325.60154(2)(c).				
STEL	See R 325.60154(d)				
*	Cautionthese rules contain extensive require	ements for exposu	re to these subs	tances.	
All M are re	OSHA Occupational Health (OH) Standards show ferenced in R 325.60151a.	wn is this table			

R 325.60159 Maximum allowable concentrations for substances; N to P.

Rule 9. Table 5 for substances N to P, are as follows:

TABL MAX	E 5 IMUM ALLOWABLE CONCENTRATIONS FOR S	UBSTANCES	; N TO P	
CLIDC			MAC/Ceiling	/STEL
SUBSTANCE		CAS NO.	ppm	mg/m ³
	Naphtha (coal tar)	8030-30-6	100	400
	Naphtha (petroleum) (MAC will be based or	n aromatic hyd	rocarbons in m	ixture)
	Naphthalene	91-20-3	10	50
А	beta-Naphthylamine	91-59-8		
	Neon		Inert gas	
	Nickel carbonyl	13463-39-3	0.001	0.007
	Nickel, metal and soluble compounds (as Ni)	7440-02-0		1
S	Nicotine	54-11-5		0.5
	Nitric acid	7697-37-2	2	5

TABL MAX	E 5 IMUM ALLOWABLE CONCENTRATIONS FOR S	UBSTANCES	; N TO P	
CUDC	TANCE	CAC No 1	MAC/Ceiling/STEL	
2082	TANCE	CAS NO."	ppm	mg/m ³
	Nitric oxide	10102-43-9	25	30
S	p-Nitroaniline	100-01-6	1	6
S	Nitrobenzene	98-95-3	1	5
S	p-Nitrochlorobenzene	100-00-5		1
	Nitroethane	79-24-3	100	310
	Nitrogen		Inert gas	
	Nitrogen dioxide	10102-44-0	5	9
	Nitrogen trifluoride	7783-54-2	10	29
S	Nitroglycerin	55-63-0	0.2	2
	Nitromethane	75-52-5	100	250
	1-Nitropropane	108-03-2	25	90
	2-Nitropropane	79-46-9	25	90
S, A	N-Nitrosodimethylamine (dimethylnitroasomine)	62-75-9		
S	Nitrotoluene	Varies with compound	5	30
	Nitrotrichloromethane See Chlorop	picrin		
	Nitrous oxide		Inert gas	
S	Octachloronaphthalene	2234-13-1		0.1
	Octane	111-65-9	400	1,900
	Oil mist, particulate	8012-95-1		5
	Oil mist, vapor (MAC will be based o	n aromatic hyd	lrocarbons in n	nixture)
	Osmium tetroxide	20816-12-0		0.002
	Oxalic acid	144-62-7		1
	Oxygen difluoride	7783-41-7	0.05	0.1
	Ozone	10028-15-6	0.1	0.2
S	Paraquat	1910-42-5 2074-50-2 4685-14-7		0.5
S	Parathion	56-38-2		0.1
	Pentaborane	19624-22-7	0.005	0.01
S	Pentachloronaphthalene	1321-64-8		0.5

TABLE 5 MAXIMUM ALLOWABLE CONCENTRATIONS FOR SUBSTANCES; N TO P MAC/Ceiling/STEL CAS No.1 **SUBSTANCE** mg/m^3 ppm S Pentachlorophenol 87-86-5 ---0.5 Pentaerythritol 115-77-5 Inert particulate Pentane 109-66-0 500 1,500 700 2-Pentanone 107-87-9 200 127-18-4 100 670 Perchloroethylene Perchloromethyl mercaptan 594-42-3 0.1 0.8 Perchloryl fluoride 3 13.5 7616-94-6 Petroleum distillates (naphtha) (MAC will be based on aromatic hydrocarbons in mixture) 5 S Phenol 108-95-2 19 S p-Phenylenediamine 101-84-8 0.1 ---7 Phenyl ether (vapor) _ 1 7 Phenyl ether-biphenyl mixture (vapor) 8004-13-5 1 Phenylethylene See Styrene Phenyl glycidyl ether (PGE) 122-60-1 10 60 Phenylhydrazine 100-63-0 5 22 S S Phosdrin (Mevinphos®) 7786-34-7 0.1 ---Phosgene (carbonyl chloride) 75-44-5 0.4 0.1 Phosphine 7803-51-2 0.3 0.4 Phosphoric acid 7664-38-2 ___ 1 0.1 Phosphorus (yellow) 7723-14-0 ---Phosphorus pentachloride 10026-13-8 1 ____ Phosphorus pentasulfide 1314-80-3 ---1 Phosphorus trichloride 3 7719-12-2 0.5 85-44-9 2 12 Phthalic anhydride S Picric acid 88-89-1 0.1 ___ 0.1 Pival® (2-pivalyl-1,3-indandione) 83-26-1 ---Plaster of Paris 26499-65-0 Inert dust 7440-06-4 Platinum, soluble salts (as Pt) 0.002 ___ Polytetrafluoroethylene decomposition products See Teflon® decomposition products 74-98-6 Propane Inert gas

TABI MAX	E 5 IMUM ALLOWABLE CONCENTRATIONS FOR S	SUBSTANCES	; N TO P	
CUDO	TANCE	CACNel	MAC/Ceiling	g/STEL
2082	TANCE	CAS NO. ²	ppm	mg/m ³
S	Propargyl alcohol	107-19-7	1	
А	beta-Propiolactone	57-57-8		
	n-Propyl acetate	109-60-4	200	840
	Propyl alcohol	71-23-8	200	500
	n-Propyl nitrate	627-13-4	25	110
	Propylene dichloride	78-87-5	75	350
S	Propylene imine	75-55-8	2	5
	Propylene oxide	75-56-9	100	240
	Propyne See Methyl	acetylene		
	Pyrethrum	8003-34-7		5
	Pyridine	110-86-1	5	15
	1			
1	The CAS number is for information only. Enforcen entry covering more than 1 metal compound meas metal is given - not the CAS number for the individ	nent is based or ured as the me ual compounds	n the substance tal, the CAS n S.	e name. For an umber for the
А	See R 325.60154(2)(a).			
В	See R 325.60154(2)(b).			
С	See R 325.60154(2)(c).			
All M are ref	IOSHA Occupational Health (OH) Standards shown ferenced in R 325.60151a.	is this table		

R 325.60160 Maximum allowable concentrations for substances; Q to Z. Rule 10. Table 6 for substances Q to Z, are as follows:

TABLE 6 MAXIMUM ALLOWABLE CONCENTRATIONS FOR SUBSTANCES; Q TO Z				
		CAS No 1	MAC/Ceiling/STEL	
2002	IANCE	CAS NO.	ppm	mg/m ³
	Quinone	106-51-4	0.1	0.4
S	RDX	121-82-4		1.5

TABL MAX	LE 6 IMUM ALLOWABLE CONCENTRATIONS FOR S	UBSTANCES	S; Q TO Z	
GUDO			MAC/Ceiling/STEL	
SUBS	TANCE	CAS No. ¹	ppm	mg/m ³
	Rhodium	I		
	metal fume, dusts, and insoluble compounds (as Rh)	7440-16-6		0.1
	soluble compounds (as Rh)			0.001
	Ronnel	299-84-3		10
	Rotenone (commercial)	83-79-4		5
	Rouge	·	Inert dust	
	Selenium compounds (as Se)	7782-49-2		0.2
	Selenium hexafluoride	7783-79-1	0.05	0.4
	Silica, crystalline, respirable dust** See OH 6	90 Silica in Co	onstruction	·
	Cristobalite	14464-46-1		
	Quartz	14808-60-7		
	Tripoli (as quartz)	1317-95-9		
	Trydimite	15468-32-3		
	Silicon carbide	409-21-2	Inert dust	
	Silver, metal and soluble compounds	7440-22-4		0.01
S	Sodium fluoroacetate (1080)	62-74-8		0.05
	Sodium hydroxide	1310-73-2		2
	Starch	9005-25-8	Inert dust	
	Stibine	7803-52-3	0.1	0.5
	Stoddard solvent	8052-41-3	200	1,150
	Strychnine	57-24-9		0.15
С	Styrene monomer (phenylethylene)	100-42-5	100	420
	Sucrose	57-50-1	Inert dust	
	Sulfur dioxide	7446-09-5	5	13
	Sulfur hexafluoride	2551-62-4	1,000	6,000
	Sulfuric acid	7664-93-9		1
	Sulfur monochloride	10025-67-9	1	6
	Sulfur pentafluoride	5714-22-7	0.025	0.25
	Sulfuryl fluoride	2699-79-8	5	20
	Systox See Demeto	on®		·

TABI MAX	E 6 IMUM ALLOWABLE CONCENTRATIONS FOR S	SUBSTANCES	; Q TO Z	
CLIDO	TANCE	CAC No 1	MAC/Ceiling/STEL	
2082	IANCE	CAS NO.	ppm	mg/m ³
	2,4,5T	93-76-5		10
	Tantalum	7440-25-7		5
S	TEDP	3689-24-5		0.2
	Teflon® decomposition products (maintain minimal	l air concentrat	ion)	
	Tellurium	13494-80-9		0.1
	Tellurium hexafluoride	7783-80-4	0.02	0.2
S	TEPP	107-49-3		0.05
С	Terphenyls	26140-60-3	1	9
	1,1,1,2-Tetrachloro-2,2-difluoroethane	76-11-9	500	4,170
	1,1,2,2-Tetrachloro-1,2-difluoroethane	76-12-0	500	4,170
S	1,1,2,2-Tetrachloroethane	79-34-5	5	35
	Tetrachloroethylene See Perchlo	roethylene		
	Tetrachloromethane See Carbon	tetrachloride		
S	Tetrachloronaphthalene	1335-88-2		2
S	Tetraethyl lead (as Pb)	78-00-2		0.075 ^a
	Tetrahydrofuran	109-99-9	200	590
S	Tetramethyl lead (TML)(as Pb)	75-74-1		0.150
S	Tetramethyl succinonitrile	3333-52-6	0.5	3
	Tetranitromethane	509-14-8	1	8
S	Tetryl (2,4,6-trinitrophenylmethyl-nitramine)	479-45-8		1.5
S	Thallium, soluble compounds (as Tl)	7440-28-0		0.1
	Thiram	137-26-8		5
	Tin			
	Inorganic compounds, except SnH4 and SnO2	7440-31-5		2
	Organic compounds	7440-31-5		0.1
	Oxide	21651-19-4	Inert particula	ate
	Titanium dioxide	13463-67-7	Inert particula	ate
	Toluene (toluol)	108-88-3	200	750
С	Toluene-2,4-diisocyanate	584-84-9	0.02	0.14
S	o-Toluidine	95-53-4	5	22

TABL MAX	E 6 IMUM ALLOWABLE CONCENTRATIONS FOR S	SUBSTANCES	; Q TO Z	
CLIDC	TANCE	CAS No 1	MAC/Ceiling/STEL	
2002	TANCE	CAS NO.	ppm	mg/m ³
	Toxaphene See Chlorin	ated camphene	2	
	Tributyl phosphate	126-73-8		5
	1,1,1-Trichloroethane See Methyl	chloroform		
S	1,1,2-Trichloroethane	79-00-5	10	45
	Trichloroethylene	79-01-6	100	535
	Trichloromethane See Chlorof	form		
S	Trichloronaphthalene	1321-65-9		5
	1,2,3-Trichloropropane	96-18-4	50	300
	1,1,2-Trichloro-1,2,2-trifluoroethane	76-13-1	1,000	7,600
	Triethylamine	121-44-8	25	100
	Trifluoromonobromomethane	75-63-8	1,000	6,100
	Trimethyl benzene	25551-13-7	25	120
	2,4,6-Trinitrophenol See Pict	ric acid		
	2,4,6-Trinitrophenylmethylnitramine See Tetr	ryl		
S	Trinitrotoluene	118-96-7		1.5
	Triorthocresyl phosphate	78-30-8		0.1
	Triphenyl phosphate	115-86-6		3
	Tungsten and compounds (as W)			
	Insoluble	7440 22 7		5
	Soluble	/440-33-/		1
	Turpentine	8006-64-2	100	560
	Uranium (natural) soluble and insoluble compounds (as U)	7440-61-1		0.2
С	Vanadium			
	(V ₂ O ₅ dust)	1214 62 1		0.5
	(V ₂ O ₅ fume)	1314-02-1		0.1
	Vinyl benzene See Styrene)		
C	Vinyl chloride See OH 302	2 Vinyl Chloric	le*	
	Vinyl cyanide See Acrylon	nitrile		
	Vinyl toluene	25013-15-4	100	480
	Warfarin	81-81-2		0.1

TABLE 6MAXIMUM ALLOWABLE CONCENTRATIONS FOR SUBSTANCES; Q TO Z

SUBSTANCE		CAS No. ¹	MAC/Ceiling/STEL	
			ppm	mg/m ³
	Xylene (xylol)	1330-20-7	100	435
S	Xylidine	1300-73-8	5	25
	Yttrium	7440-65-5		1
	Zinc chloride fume	7646-85-7		1
	Zinc oxide fume	1314-13-2		5
	Zirconium compounds (as Zr)	7440-67-7		5

The CAS number is for information only. Enforcement is based on the substance name. For an entry covering more than 1 metal compound measured as the metal, the CAS number for the metal is given - not the CAS number for the individual compounds.

А	See R 325.60154(2)(a).
В	See R 325.60154(2)(b).
С	See R 325.60154(2)(c).
STEL	See R 325.60154(2)(d)
a	The 1970 ACGIH standard for Tetraethyl lead is 0.100 mg/m ³ .
*	Cautionthese rules contain extensive requirements for exposure to these substances.
**	See Table 7 for the exposure limit for any operations or sectors where the exposure limit in OH 690 is stayed or is otherwise not in effect.
All MIOS	SHA Occupational Health (OH) Standards shown is this table

are referenced in R 325.60151a.

1

History: 2002 AACS; 2013 AACS; 2017 MR 4, Eff. Mar. 1, 2017.

R 325.60161 Maximum allowable concentrations for mineral dusts.

Rule 11. Table 7 for mineral dusts, are as follows:

TABLE 7 MAXIMUM ALLOWABLE CONCENTRATIONS FOR MINERAL DUSTS								
SUBSTANCE	CAS No. ¹	MAC						
		mppcf	mg/m ³					
Silica								
Crystalline *								
Quartz (respirable)	14808-60-7	250	10 mg/m^3					

TABL MAX	LE 7 IMUM ALLOWABLE CONC	ENTRATIONS FOR M	MINERAL 1	DU	STS				
SUBSTANCE			CAS No. ¹		MAC				
					mppcf	mg/m ³			
Cristobalite		14464-46-	-1	% SiO ₂ +5	%SiO ₂ +2				
Amorphous, including natural diatomaceous earth		61790-53-2		20	$\frac{80 \text{ mg/m}^3}{\% \text{SiO}_2}$				
Silicates (less than 1% crystalline silica)									
	Asbestos, all types See OH 602 Asbestos Standards for Construction								
	Mica		12001-26-2		20				
	Portland cement		65997-15-1		50				
	Soapstone		-		20				
	Talc (non-asbestiform)		14807-96-6		20				
	Talc (fibrous)	See OH 602	Asbestos S	tano	dards for Const	truction			
	Tremolite	See OH 602	Asbestos S	tand	dards for Const	truction			
Graph	Graphite (natural)		7782-42-5		15				
Inert or nuisance particles **				50 of total dust less that 1% SiO ₂ (or 15 mg/m ³ whichever is the smaller)		lust less than r 15 mg/m ³ , the smaller)			
*	The percentage of crystalline silica, SiO ₂ , in the formula is the amount determined from airborne samples. Note: This MAC applies to any operations or sectors for which the respirable crystalline silica standard, OH 690, is stayed or otherwise is not in effect.								
**	The following are some examples of inert or nuisance particulates when toxic impurities are not present: e.g. quartz less than 1%								
	Alundum (A1 ₂ 0 ₃)	Gypsum		Ro	ouge				
	Calcium carbonate	Limestone Si		licon carbide					
	Cellulose	Magnesite St.			arch				
	Emerv	Pentaerythritol Ti			n oxide				
	Glycerine mist	Plaster of Paris	Tit		tanium dioxide				
	Graphite (synthetic)	Portland cement	land cement V		egetable oil mists				
				(ez sir	cept castor, cashew nut, or nilar irritant oils)				
1	The CAS number is for information only. Enforcement is based on the substance name. For an entry covering more than 1 metal compound measured as the metal, the CAS number for the metal is given - not the CAS number for the individual compounds.								
All MIOSHA Occupational Health (OH) Standards shown is this table are referenced in R 325.60151a.									